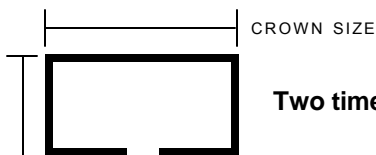


Wire

Refer to the wire specifications below to determine which DeLuxe Stitcher wire size is perfectly suited for your bindery application. Print the screen for off-line reference.

Round Bookbinder Wire				Total Length of Wire in Staple Number of Staples in One Pound of Wire												
Gauge No.	Size	Feet Per Lb.	Recommended Work Thickness	3/4	7/8	1	1-1/8	1-1/4	1-3/8	1-1/2	1-3/4	2	2-1/4	2-1/2	2-3/4	3
19	.041	223		3568	3058	2676	2409	2141	1962	1784	1529	1338	1189	1070	973	892
20	.035	309	1/2" to 1"	4944	4238	3708	3327	2946	2709	2472	2119	1854	1648	1683	1349	1236
21	.032	373	5/16" to 5/8"	5968	5115	4476	4028	3581	3282	2984	2556	2238				
22	.028	458		7338	6281	5496	4943	4397	4031	3666	3140	2748				
23	.025	563	1/8" to 3/8"	9008	7721	6756	6085	5405	4954	4504	3860	3378				
24	.023	708	1/16" to 1/4"	11194	9709	8496	7646	6796	6230	5664	4854	4248				
25	.021	900	1/16" to 7/32"	14500	12343	10800	9720	8640	7920	7200	6170	6400				
26	.018	1144	Up to 3/16"	18304	15768	13728	12353	10982	10067	9152						
27	.017	1253	Up to 1/16"	20028	17183	15036	13532	12029	11026	10024						

Flat Bookbinder Wire				Total Length of Wire in Staple Number of Staples in One Pound of Wire												
Gauge No.	Size	Feet Per Lb.	Recommended Work Thickness	3/4	7/8	1	1-1/8	1-1/4	1-3/8	1-1/2	1-3/4	2	2-1/4	2-1/2	2-3/4	3
18x20	.047x.035	212	5/8" to 2"	3392	2907	2544	2289	2035	1865	1696	1452	1272	1130	1018	925	848
19x21-1/2	.041x.030	283	1/2" to 1"	4528	3881	3396	3055	2717	2540	2364	1940	1698	1509	1358	1235	1182
20x23	.035x.025	339	Up to 7/8"	5428	4652	4071	3694	3277	2995	2714	2326	2036	1809	1638	1480	1357
20x24	.035x.023	408	Up to 13/16"	6528	5595	4896	4406	3917	3690	3264	2796	2448	2176	1958	1760	1632
20x25	.035x.021	454	1/8" to 5/8"	7264	6221	5448	4908	4359	3995	3632	3110	2724	2421	2180		
21x25	.032x.021	559	1/16" to 1/2"	8944	7665	6708	6037	5366	4819	4272	3832	3354	2981	2683		



Two times the CROWN SIZE plus two times the material THICKNESS equals the wire length.