



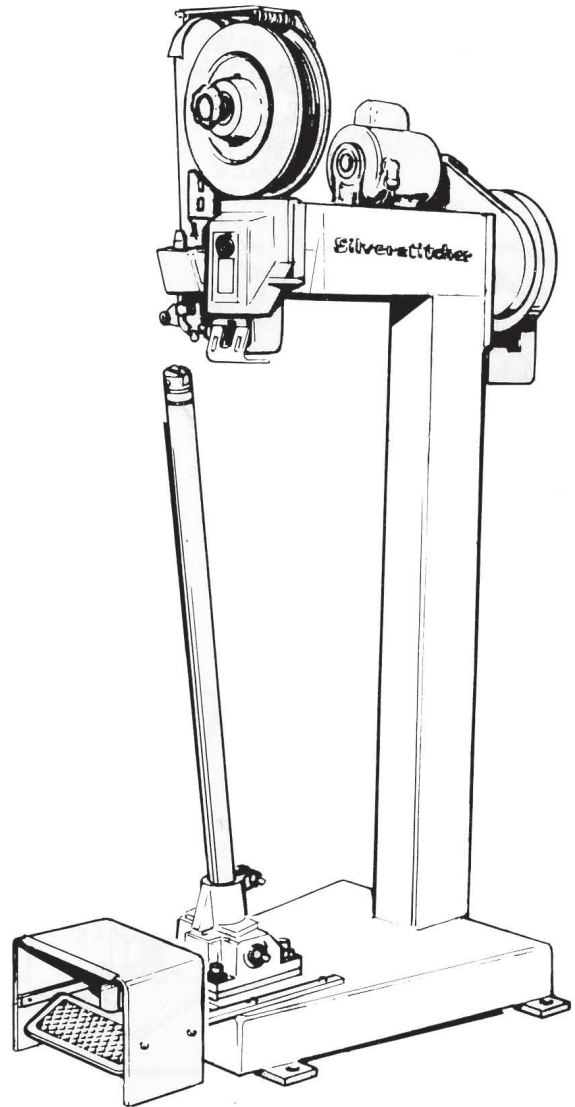
COMPANY INC.

solving your wire stitching needs for 125 years...

**ISP** Stitching & Bindery Products

**HF SILVERSTITCHER**  
**1 1/4" CROWN**

**SUPPLEMENT TO**  
**HF**  
**SILVERSTITCHER**  
**FORM 1236**  
**PARTS LIST**





# HF SILVERSTITCHER 1 1/4" CROWN SLIDE BOX, FORMER & FACE PLATE ASSEMBLIES

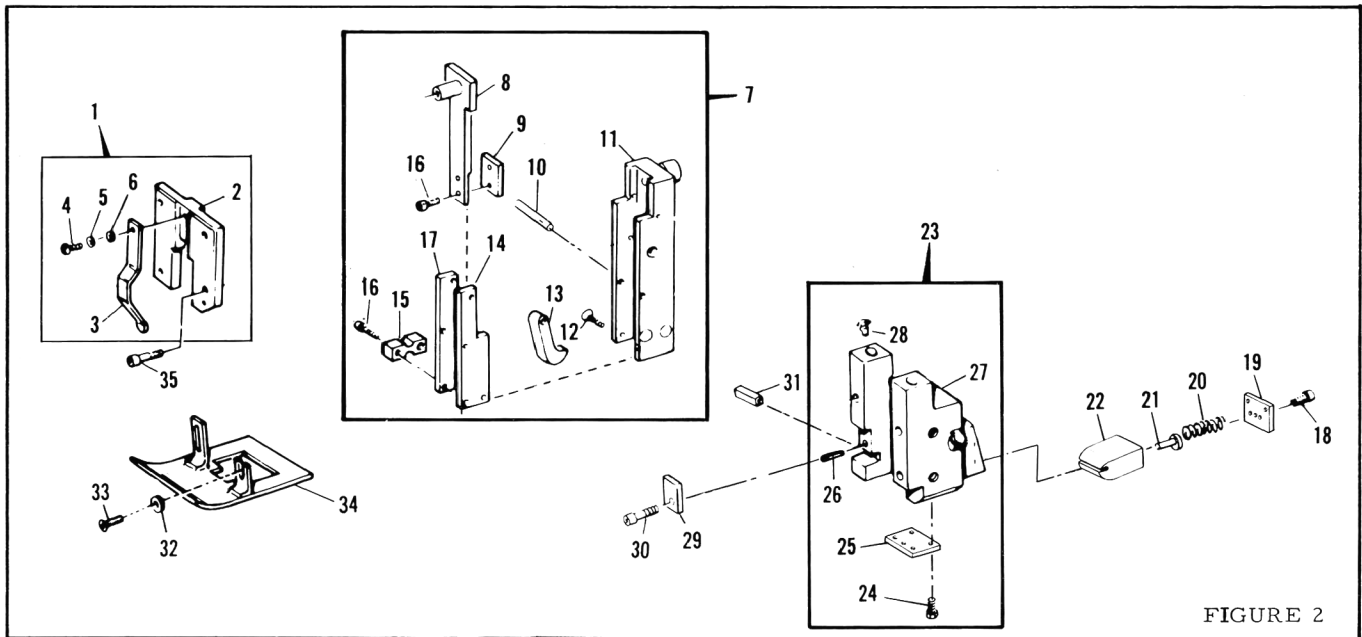


FIGURE 2

Index Number	Part Number	Part Name	Number Required	Index Number	Part Number	Part Name	Number Required
1	CBB-86-C2	Face Plate Assembly	1	17	CB-58-H7	Left Former Leg-Flat Wire	1
2	CB-86-C2	Face Plate	1		CB-58-F7	Left Former Leg-Arcuate Wire	1
3	CB-89-C	Supporter Spring	1	18	CB-651	#10-32 x 1/2" Soc.Hd. Capscrew	2
4	CB-126	10-32 x 3/8" Rd.Hd. Screw	1	19	CBB-111-C	Anvil Plate & Pin Assembly	1
5	CB-988	#10 Lockwasher	1	20	CB-114	Spring	1
6	CB-1262	Washer	1	21	CB-1101	Gripper Pin	1
7	CBBB-83-P9	Former & Driver Assembly	1	22	CB-116-N4	Anvil	1
		.103 x .028 Flat Wire	1	23	CBB-115-G2	Slide Box Assembly	1
	CBBB-83-M9	Former & Driver Assembly	1	24	CB-352	#10-32 x 1/2" Flat Hd. Screw	4
		.103 x .020 Arcuate Wire	1	25	CBB-1130	Anvil Support Plate	1
8	CBB-82-B4	Driver Bar & Stud Assy.	1		CB-1130	Plate (only)	1
9	CB-117-Y5	Driver End - Flat Wire	1		CB-92-A	Pin (only)	1
	CB-117-Z5	Driver End - Arcuate Wire	1	26	CB-284	Dowel Pin	1
10	CB-91-B	Supporter Stud	1	27	CB-115-G2	Slide Box	1
11	CBB-83-Q2	Former Housing, Roller & Stud Assembly	1	28	CB-45	Oiler	3
12	CB-55-D	Former Leg Screw	6	29	CB-54-A	Cutter Tube Clamp	1
13	CB-93-J	Supporter	1	30	CB-53	5/16-18 x 3/4" Soc.Hd. Capscrew	1
14	CB-60-H7	Right Former Leg-Flat Wire	1	31	CB-52-J2	Cutter Tube-Flat Wire	1
	CB-60-F7	Right Former Leg-Arcuate Wire	1		CBB-52-K2	Cutter Tube-Arcuate Wire	1
15	CB-57-E	Cutter Blade-Flat Wire	1	32	CB-988-A	#8 Lockwasher	2
	CB-57-G3	Cutter Blade-Arcuate Wire	1	33	CB-401	#8-32 x 3/8" Rd.Hd. Screw	2
16	CB-56-I	Screw	4	34	CB-2112	Finger Guard	1
				35	CB-51	1/4-20 x 3/4" Soc. Hd. Capscrew	3

# HF SILVERSTITCHER 1 1/4" CROWN HEAD PLATE ASSEMBLY

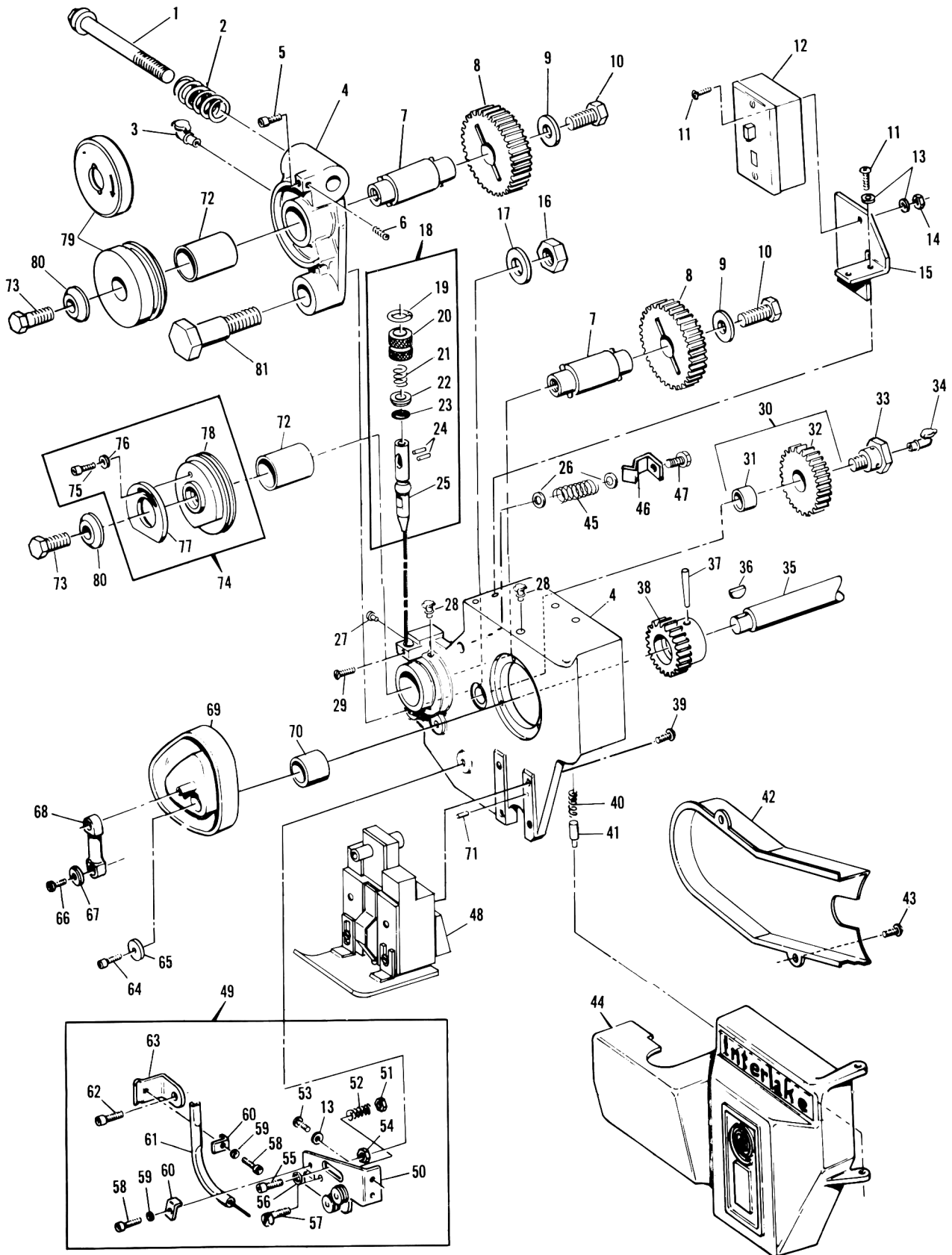


FIGURE 1

Index Number	Part Number	Part Name	Number Required	Index Number	Part Number	Part Name	Number Required
1	CB-580	Compression Spring Stud	1	41	CB-2062	Hinge Pin	2
2	CB-526	Compression Spring-Flat Wire	1	42	CB-27	Gear Guard	1
	CB-526-A	Compression Spring-Arcuate Wire	1	43	CB-112	#8-32 x 5/16" Rd.Hd. Screw	2
3	CB-45-H	Oil Cup	1	44	CBB-69-L	Cover	1
4	CBB-47-J2	Head Plate & Hinge Assembly (Includes Index Nos. 1, 2, 3, 5, 6, 16, 17, 27, 28, 29, 70, 71 & 81)	1	45	CB-364	Spring	1
5	CB-141	1/4-20 x 1/4" Soc. Set Screw	1	46	CB-2247	Latch	1
6	CB-596	5/16-18 x 5/8" Dog Point Set Screw	1	47	CB-2249	Screw	1
7	CBB-29-A	Feed Wheel Shaft & Pin Assy.	2	48	SEE PAGE 4 FOR EXPLODED VIEW		
8	CB-28	Feed Wheel Gear	2	49	CBBB-1293-A	Wire Straightener & Guide Assy.	1
9	CB-329	Flat Washer	2	50	CBB-1293-A	Bracket and Roller Assy.	1
10	CB-35-A	5/16-18 x 5/8" Hex Hd.Screw	2	51	CB-860-C	Elastic Stop Nut	1
11	CB-126	#10-32 x 3/8" Rd.Hd.Mach.Scr.	4	52	CA-9069	Spring	1
12	CB-285-A2	Manual Starting Switch	1	53	CB-46	#10-32 x 1/2" Rd.Hd. Screw	2
13	CB-988	#10 Lockwasher	6	54	CB-102	5/16-18" Hex Jam Nut	1
14	CB-278	#10-32 Nut	2	55	CB-110-C	5/16-18 x 1-1/2" Soc.Hd. Capscrew	1
15	CB-2069	Switch Bracket	1	56	CB-371-B	5/16" Lockwasher	1
16	CB-735	1/2-20" Hex Jam Nut	1	57	CB-1299	Eccentric	1
17	CB-734	1/2" Lockwasher	1	58	CR-128	#8-32 x 1/2" Soc.Hd. Capscrew	2
18	CBB-340	Check Pawl Assembly	1	59	CB-1262	Washer	2
19	CB-517	Wire Check Pin Retainer	1	60	CB-1296	Wire Tube Clamp	2
20	CB-515	Wire Check Sleeve	1	61	CB-1301-A	Wire Feed Tube	1
21	CB-337	Check Pawl Spring	1	62	CB-388	5/16-18 x 5/8" Soc.Hd. Capscrew	1
22	CB-335	Spring Retaining Washer	1	63	CB-1295-A	Bracket	1
23	CB-340	Lock Ring	1	64	CB-77	Cam Screw	1
24	CB-516	Wire Check Pin	2	65	CB-76-B	Cam Washer	1
25	CB-513	Check Pawl Body	1	66	CB-79	Link Screw	2
26	CB-2125	Washer	2	67	CB-80	Link Washer	2
27	CB-681	Stop Pin	1	68	CB-81	Driver Link	1
28	CB-45	Oil Cup	1	69	CBB-74-E-1	Cam and Stud Assembly	1
29	CK-29	#10-32 x 5/8" Rd.Hd.Screw	1	70	CB-105	Head Plate Bushing	1
30	CBB-26-2	Idler Gear and Bushing	1	71	CB-118	Dowel Pin	1
31	CB-712-1	Bushing	1	72	CB-1153-A	Bronze Bearing	2
32	CB-26-1	Idler Gear	1	73	CB-35-C	3/8-16 x 5/8" Hex Hd.Screw	2
33	CB-61-B	Idler Gear Stud - (L.H. Thread)	1	74	CBB-36-G	R.H. Feed Wheel Assy.Flat Wire	1
34	CB-45-E	Oil Cup	1		CBB-36-H-1	R.H. Feed Wheel Assy. Arcuate Wire	1
35	CB-107-N4	Drive Shaft (16" Stitcher)	1	75	CB-325	1/4-20 x 1/2" Soc.Hd. Capscrew	1
	CB-107-P4	Drive Shaft (25" Stitcher)	1	76	CB-806	Washer	1
36	CB-75	Woodruff Key	1	77	CB-804-A	Feed Wheel Cam	1
37	CB-106	Drive Gear Taper Pin	1	78	CB-36-H-1	R.H. Feed Wheel - Arcuate	1
38	CB-104	Drive Gear	1		CB-36-G	R.H. Feed Wheel -Flat Wire	1
39	CB-110-A	5/16 x 18 x 1-1/4" Soc. Hd. Capscrew	3	79	CB-32-G	L.H. Feed Wheel - Flat Wire	1
40	CB-128	Spring	2		CB-32-F-1	L.H. Feed Wheel - Arcuate	1
				80	CB-34-D	Washer	2
				81	CB-577-A	Hinge Stud	1

# POST AND ARM ASSEMBLIES

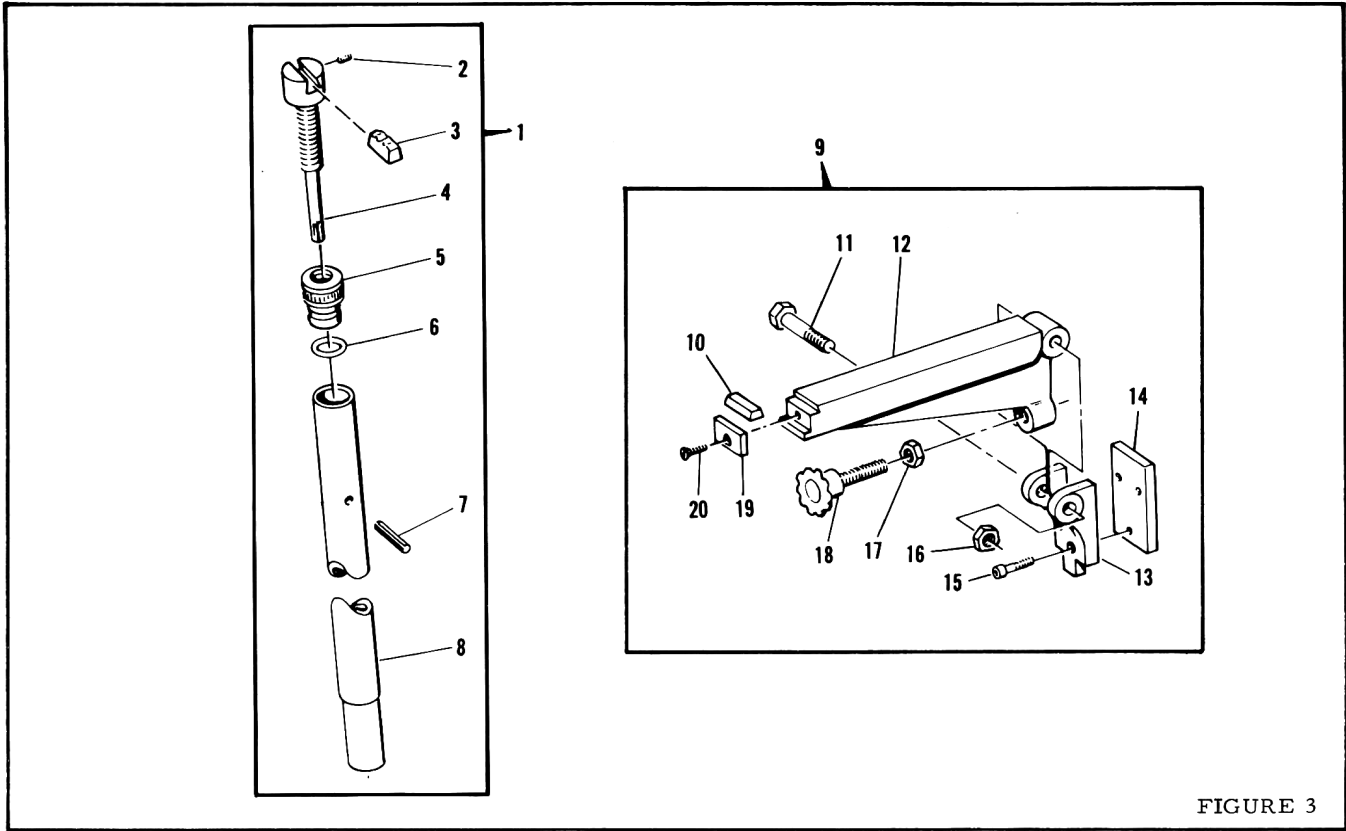


FIGURE 3

Index Number	Part Number	Part Name	Number Required	Index Number	Part Number	Part Name	Number Required
<b>25" MACHINES</b>				19	CB-188-P	Clamp	1
1	CBBB-121-B3	Post Assembly	1	20	CB-189-A	5/16-18 x 3/4" Soc. Hd. Capscrew	1
2	CB-59	1/4-20 x 1/2" Set Screw	1	<b>16" MACHINES</b>			
3	CB-119-A2	Clincher	1	9	CBB-17-L8	Straight Arm Assembly	1
4	CB-14-M	Post Head	1	10	CB-187-R7	Clincher	1
5	CB-15-B	Adjusting Nut	1	11	CB-191	Pivot Bolt	1
6	CB-2074	"O" Ring	1	12	CB-17-L8	Straight Arm	1
7	CB-835-M	Roll Pin	1	13	CB-18	Bracket	1
8	CB-121-B3	Post	1	14	CB-2120	Back Plate	1
9	CBB-17-P5	Straight Arm Assembly	1	15	CB-192-A	7/16-14 x 1-1/4" Soc. Hd. Capscrew	3
10	CB-187-R7	Clincher	1	16	CB-195	3/4-16 Hex Nut	1
11	CBB-191-A	Pivot Bolt	1	17	CB-302	5/8-11 Hex Jam Nut	1
12	CB-17-P5	Straight Arm	1	18	CBB-19-A	Knob and Stud Assembly	1
13	CB-18-A	Bracket	1	19	CB-188-P	Clamp	1
14	CB-2120-A	Back Plate	1	20	CB-189-A	5/16-18 x 3/4" Soc. Hd. Capscrew	1
15	CB-192-B	7/16-14 x 1-1/2" Soc. Hd. Capscrew	3				
16	CB-195-C	1-14 Hex Nut	1				
17	CB-302	5/8-11 Hex Jam Nut	1				
18	CBB-19-A	Knob and Stud Assembly	1				





3747 Acorn Lane • Franklin Park • Illinois 60131  
Phone: 847-455-4400 • 800-634-0810  
Fax: 847-455-4900 • 800-417-9251  
<https://www.deluxestitcher.com>

FORM 1236-R2-81 2023-02