

ISP Stitching & Bindery Products

A Division Of Samuel Strapping Systems

PARTS LIST

Model S3A1¹/₈" Book Stitcher

The replacement parts listed below are for the Model S3A 1-1/8" Stitcher. The balance of parts for this stitcher are identical to those used in the Model S3A-7/8" Machine. When selecting a part refer to S3A-7/8" manual and use the parts listed there unless the same index number appears in the following list.

PARTS LIST FOR PAGES 22 & 23

Index Number	Part Number	Part Name	Number Required
17	D30472F	Idler Lever Spring	1
21	C21900A	Former Slide & Shoe Assy.	1
22	C20461F	Former Slide	1
23	D37226F	Shoe	1
35	D49080A	Cutoff Block Slide Assembly	1
39	D49616A	Cutoff Block Control Assy.	1
*50	D49908A	Feed Clutch Assembly	1
*51	D49079F	Clutch Ring	1
59	49078F	Feed Clutch Arm	1
60	49074F	Third Wire Draw Bar (Require (1) D30536F Set Screw)	1
61	D30601F	Washer	3
62	D30338F	Screw	5
73	CNN19	Wire Strightener Assembly	1
74	CN19	Wire Straightener Body	1
87	B13832F	Wire Feed Guard	1
91	D37032A	Spring Wire Guide Asembly	1
92	B14178A	Front Block Assembly	1
93	C9228A	Front Block and Pin	1
99	D38824A	Mandrel Assembly	1
110	D49741A	Cutter Block Assembly	1
111	C21603F	Cutter Block	1
112	D49742F	Adjusting Slide	1
113	D36445F	Adjusting Screw	1
114	D36441F	Lock Screw	1
115	None	Not used on S3A 1-1/8	
116	None	Not used on S3A 1-1/8	
117	D49558F	Flat Knife Holder	1
118	D30425F	Knife Holder Spring	1
119	D49559F	Round Die (18 x 20 flat wire)	1
***	D48966F	Round Die (18 round wire)	
120	D5252F	Round Die Screw	2
121	D48964A	Flat Knife	1
122	D30523F	Flat Knife REtaining Plate Screw	2
123	D32122F	Attaching Screw	1
124	D38144F	Attaching Screw-Front Block	2
125	D49679F	Driver 9/16" Crown, No. 18 x 20 Wire	1
125	D33684F	Driver 9/16" Crown, No 20 x 25 Wire	1
126	D49677F	L.H. Former, No. 18 x 20 Wire	1
126	D31991F	L.H. Former, No. 20 x 25 Wire	1
127	D49678F	R.H. Former, No. 18 x 20 Wire	1
127	D32038F	R.H. Former, No. 20 x 25 Wire	1

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Index Number	Part Number	Part Name	Number Required
**144	CDD2345C	Feed Gear Shaft	1
145	None	Not used on S3A 1-1/8	
1	D34074F	Clincher Front Plate	1
2	D30590F	Clincher Lifter Screw	1
6	C21771A	Table Support Assembly	1
11	D49739F	Clincher Push Rod	1
13	D51522F	Paper Gauge Block	1
14	CB629	Screw, .250-20 x .75	1
	CB1090	Screw, #10-32 x 1	1
18	D38023F	Clincher	2
19	D34071A	Side Plate	2
20	D38024F	Clincher Lifter	1
21	D34073F	Clincher Back Plate	1
25	C21661F	Table Raising Spindle	1
28	D49740F	Table Adjusting Screw	1

NEW PARTS - NOT SHOWN ON FIG. 13

Part Number	Part Name	Number Required
**CDD2363	Gear & Clutch Assy.	1
D48963F	Flat Knife Retaining Plate	1
D49077F	Third Wire Draw Bar Gear	1

* Use index numbers 58, 59, 56, 50, 52, 54, 53, 51, 55, 57, 66, 65 for machines equipped with one piece feed gear and shaft assembly (index No. 58).

** Use index numbers 142, 143, 144, 146 for machines equipped with 2-piece feed gear shaft.

*** Optional equipment. Not sold with standard machine

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